# HALL EFFECT SENSOR CALIBRATION SYSTEM

## **Brief Description:**

APPLICATION BRIEF

Emerging Technologies, LLC. was called upon to develop a calibration system based on an existing customer prototype. The system was to calibrate Hall Effect sensors with ranges from 37A to 420A.

2020

Emerging Technologies implemented a single fixture which is capable of calibrating the entire range of product. By using a custom-wound step-down transformer, the system is capable of exceeding the 200A limit of the system current source. Configuration data identifying the device to be calibrated is recalled from a configuration table based on selection by the operator. After the operator starts the calibration, the sequence is fully automatic. The system verifies the correct device has been placed on the fixture and then automatically clamps the device. The unit is then calibrated. At the end of calibration, a serial number is generated and a label is printed. All results, including gain settings, offsets, current values, and error messages are stored to disk in a CSV format.

The system features a replaceable DUT interface for easy maintenance, multi-threaded software for better performance, and optical finger switches and a protective light curtain for operator safety. The use of a precision current transformer downstream from the step-down transformer greatly increases calibration accuracy.

## **Customer Benefit:**

The customer is able to calibrate an entire range of product using the Emerging Technologies custom designed calibration system. The automatic sequence reduces operator input requirements, increasing both the speed and the accuracy of the calibration. The customer was able to provide a rough design and receive an industrialized calibration system in a matter of weeks.

#### ET Responsibilities:

- Functional Specification Generation
- ✓ Design / Engineering
- ✓ Fabrication
- Programming Software Programming – Firmware Field Installation On-Site Commissioning Post Commissioning Support Other

#### **Technologies:**

- Embedded Computers Microcontrollers
- ✓ Visual Software
- ✓ Control Software
- Control Software
  Doto Acquisition
- ✓ Data Acquisition
- ✓ Computer Based Control
- ✓ Communications RS232, GPIB
- ✓ System Integration

### **Special Features:**

- ✓ Light curtain and finger switches for operator safety
- Pneumatic device clamping
- ✓ Replaceable DUT interface
- ✓ Ability to calibrate sensors at up to 420 amps
- ✓ Automatic calibration sequence
- Multi-threaded software for better performance

www.emergingtech-llc.com